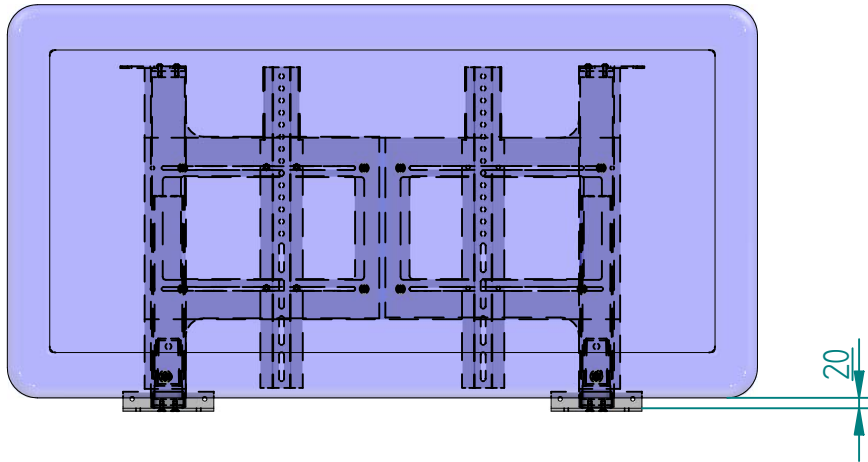


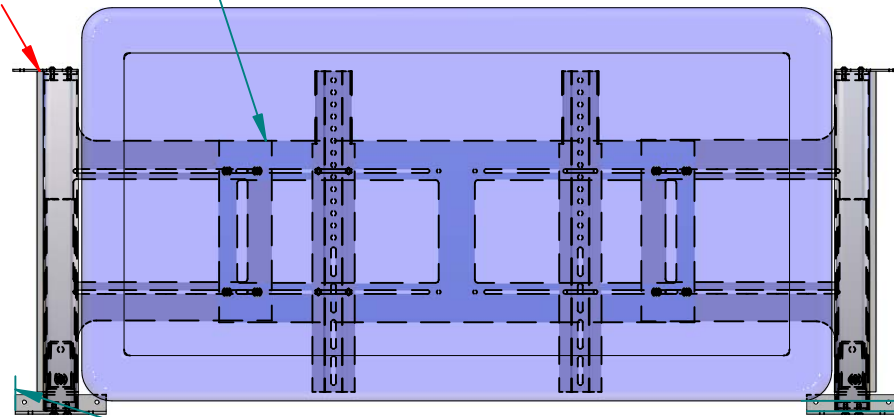
**WARNING: Moving parts, beware of entrapment areas**



TV in front of frame

Open up back plate to match width of TV

Note: When connecting opening of cabinet to frame, do not fasten, only use location dowls. This ensures no entrapment when frame closes



TV in between frame

Use all 6 holes provided to bolt to cabinet

**Assembly Instructions-motiontv**

1. Check all parts are supplied
2. If TV is going in between the uprights-loosen nuts on back plate and extend back plate so that uprights are on either side of the TV.
3. Mount the TV to the back plate-some holes may match up to TV mounting wall mounting holes. Alternatively drill holes in back plate to match TV. (specers will be required to clear bolts on back plate-not provided)
4. Make sure when the TV is mounted that there is 20mm clearance below the TV and the cabinet. This is required for initialization.
5. Make sure all bolts are tightened.
6. Fix the frame to the cabinet using all 6 holes provided in the foot..
7. Connect the Power Cable.
8. Turn the power on.
9. Press the "Down" button on the panel for 5 seconds. The frame will rise and fall around 5mm and initialize the system.
10. Fasten the panel to the edge of the cabinet in an accessible location in case initialization is required in future.
11. Tie all cable using "Cable Ties" and make sure no wires can be cut by the movement of the frame.
12. Neaten all loose cabling.
13. Make sure all screws are tight.

**Initialization of the electric leg parallel systems using the "manual adjustment switch"**

(only necessary if legs lose their positions-this is recognized by the tv being able to lower but not raise again) **When fitted in to the furniture make sure that the lift can retract 5mm below it's zero position. This is necessary if the system needs to be initialized.**

The system is initialized by pressing the "down" key once or twice and holding it down until the legs run into end stop. Once it reaches this position keep the "down" button pressed the legs will then automatically run approx. 5mm in and hereafter slowly running out again. Only release the "down" key when the movement has completely stopped.

If the key is released before the sequence is complete then the initialization is interrupted and must be started again from the beginning.

It is sometimes necessary to press the "down" key twice to start the initialization this is because the system can be in different modes when the initialization starts.

If an error situation occurs at the end stop position or electric legs are changed, then the control box has to be reset by pressing the "up" and "down" keys simultaneously for a min. of 5 seconds, after which a new initialization sequence can be run.

**Before installation, de-installation or troubleshooting**

Stop the Electric legs

Switch off the power supply and pull out the mains plug.

Relieve the electric legs of any loads, which may be released during the work.

**Before start-up:**

Make sure that the system has been installed as instructed alongside.

Make sure that the voltage at the control box is correct before the system is connected to the mains.

**System connection:**

The individual parts must be connected before the control box is connected to the mains.

**During operation:**

If the control box makes unusual noises or smells switch off the mains voltage immediately.

Take care that the cables are not damaged.

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**TITLE: Assembly guide for motiontv-DL442**

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